

## General information

### General description & capacitor construction

#### 1. Self-Healing Design

Self-healing refers to a process where a short circuit between electrodes vaporizes the electrode around the fault (see Fig. 14) until the fault is eliminated. The element continues to function with negligible loss of performance (see Fig. 15).

#### 2. Low Internal Losses

Due to the high dielectric efficiency of the metallized-film, the internal losses are extremely low. ABB metallized-film design losses are limited to .5 watts per kvar including the losses across the discharge resistors.

#### 3. Small Element Size

Due to the thin electrode and dielectric, metallized-film elements are small and compact in size resulting in smaller, more powerful capacitors.

The capacitance of any element design is inversely proportional to the separation between electrodes. In other words, if the separation between conducting surfaces is cut in half, the effective capacitance is doubled in addition to reducing the physical size of the element by half.

#### More About Self Healing Elements

"Self-healing" is a characteristic which is unique to metallized electrode capacitors. All capacitor normally experience insulation breakdown as a result of the accumulated effect of temperature, voltage stress, impurities in the insulating medium, etc. When this happens in a non-"metallized" design,

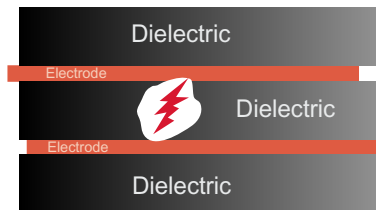


Fig. 3. Two electrodes short circuit through a fault in a dielectric layer.

the electrodes are short-circuited and the capacitor ceases its production of reactive power. In an ABB metallized-film unit, however, these individual insulation breakdowns do not mean the shutdown of the capacitor. The faults self-heal themselves and the capacitor continues operation.

The conducting electrode is very thin; when a short circuit develops as a result of a fault in the insulating dielectric, the thin electrode vaporizes around the area of the fault. This vaporization continues until sufficient separation exists between the faulted electrodes to overcome the voltage level. Fig. 15 illustrates the process of self-healing.

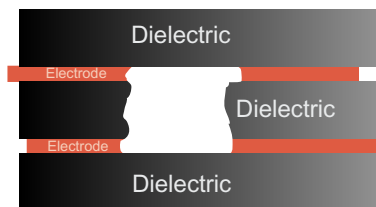


Fig. 4 illustrates "self-healing". The electrode layers in the area where they were short circuiting have been vaporized, thereby eliminating the short circuit.

The entire process of self-healing takes "microseconds" and the amount of electrode which is lost is negligible in comparison to the total surface area of the element. The result is the metallized-film unit may self-heal hundreds of times during its long life and still retain virtually all of its rated capacitance.

#### The IPE Sequential Protection System

ABB's metallized-film self healing capacitor elements will have a longer life than their conventional foil design counterparts for the above reason. However, accumulated effects of time, temperature, voltage stress, etc., eventually effect capacitor life.

ABB's sequential protection system featuring patented Internally Protected Elements (IPE) design provides increased protection to facilities and personnel not available from other capacitor designs. This proven design allows for self-healing throughout the life of the capacitor to insure the maximum length of reliable service and still provide short circuit protection in each element when self-healing can no longer continue. This is accomplished by a combination of unique winding construction and an internal fuse link (See Fig. 5) within each element which

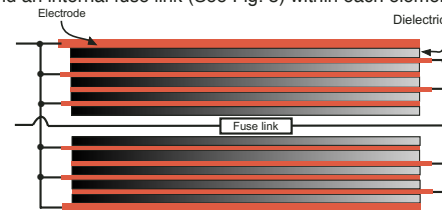


Fig. 5

safely and selectively disconnects each individual element. ABB capacitors do not rely on mechanical pressure interrupters and additional line fuses have disadvantages associated with that kind of construction.

#### What are Discharge Resistors?

As all the capacitor elements store electrical power like a battery, the capacitor will maintain a near full charge even when not energized. As this is a potentially dangerous condition to unsuspecting plant personnel that might be inspecting the capacitor terminals and wiring, discharge resistors are connected between all of the terminals. When the capacitor is shut off, these discharge resistors drain the capacitor elements of their stored electrical charge. It is recommended, however, that capacitor terminals should ALWAYS be short-circuited before touching the terminals.

#### What is the Significance of Dry Type Design?

ABB low voltage capacitors contain no free liquids and are filled with a unique nonflammable granular material called vermiculite. Environmental and personnel concerns associated with leakage or flammability of conventional oil-filled units are eliminated; and kvar for kvar, vermiculite filled units weigh 30% to 60% less than their oil filled counterparts.

Vermiculite is routinely used in the United States as an insulating material in the walls and ceilings of new buildings. Its properties have been extensively documented and recognized as an ideal material for safety and environmental considerations.