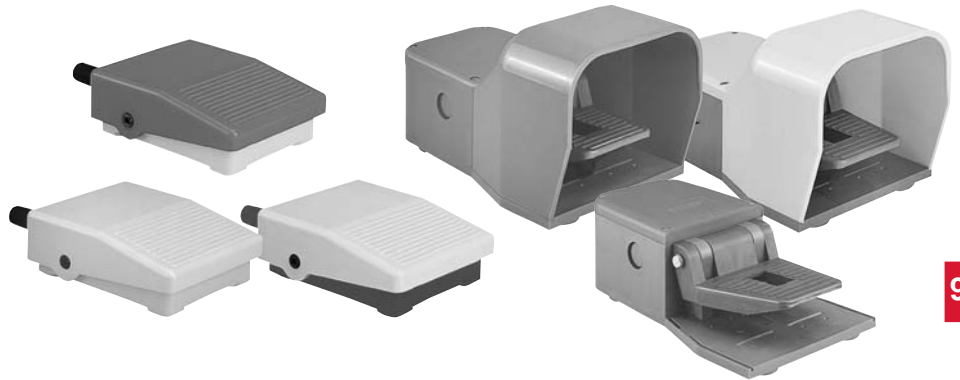


Plastic Foot switches

ABB Foot switches



Description of Mini foot switches

- Reduced dimensions: 100 x 75 x 34 mm.
- Materials: cover and base made of self-extinguishing ABS.
- Color choice: black or grey base; black, grey, yellow or red cover.

Description of foot switches with covers

- Dimensions: 285 x 140 x 145.
- Materials: base, cover and pedal made of shock resistant Bayblend® FR 90 material (alloyed polycarbonate and ABS).
- Color choice: grey base; grey, yellow or red cover.
- Variations: grey base, half-red cover. Especially used for emergency stop function.

Note: this emergency stop function must never contain the «locked in neutral position» device.

UL Listed file #E191693

Application

Foot switch-operated machines such as: shearing machines, folding machines, spinning lathes, machine tools, wrapping machines, riveting presses, etc.

Foot switches with covers come in three operation formats:

- **Free movement:** contact position follows pedal movement: actuated when the pedal is pushed down, released when pedal is in a state of rest.
- **Foot switch locked in neutral position:** same operation as above, after unlocking the pedal with the end of the foot.
- **Foot switch latched in low position:** same operation as free movement, except that a state of rest is obtained only after having unlatched the pedal with the end of the foot.

General information

IPM Mini foot switches, IPS Foot switches with covers

Description

Application

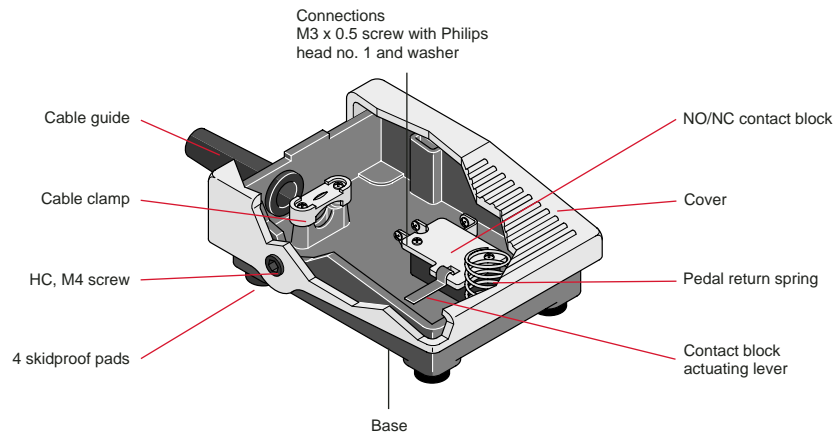
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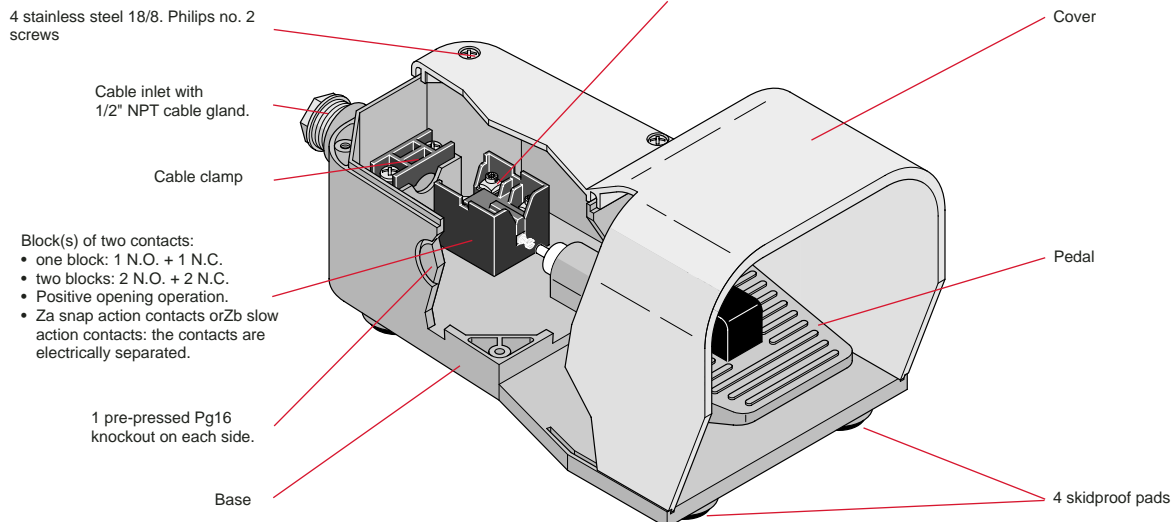
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Note: this emergency stop function must never contain the «locked in neutral position» device.

Connecting terminals

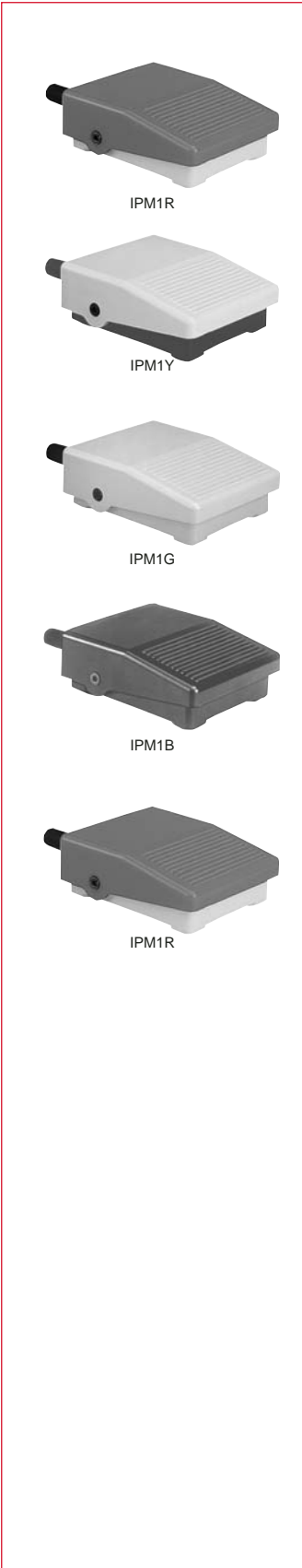
- M 3.5 (+, -) Philips no. 1 screw
- Screw head with captive cable clamp.
- Markings conform with IEC 947-1, IEC 947-5-1, EN 50 005 and 50 013 standards.



Comment: Foot switches with covers can be assembled on a plate and equipped with a transportation handle. Upon request, instead of the handle an emergency stop button can be installed above a tube that allows for connection cable passage.

Foot switches

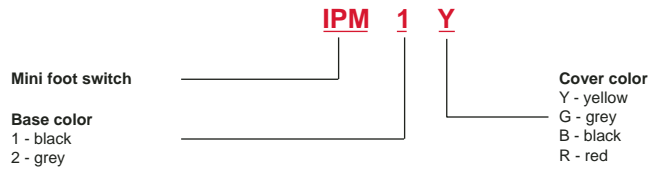
Mini foot switches



IPM Mini foot switches

	NC C	NO	N.O. + N.C. contact block	Cover color	Unit weight in kg Packing 1 piece	Catalog number	List price
Black base							
1				Yellow	0.130	IPM1Y	\$ 28
1				Grey	0.130	IPM1G	
1				Black	0.130	IPM1B	
1				Red	0.130	IPM1R	
Grey base							
1				Yellow	0.130	IPM2Y	28
1				Grey	0.130	IPM2G	
1				Black	0.130	IPM2B	
1				Red	0.130	IPM2R	

Catalog number explanation



Foot switches

Foot switches with covers



IPSY1A11



IPSR1A11



IPSG1A11



IPSZ1A11

IPS foot switches

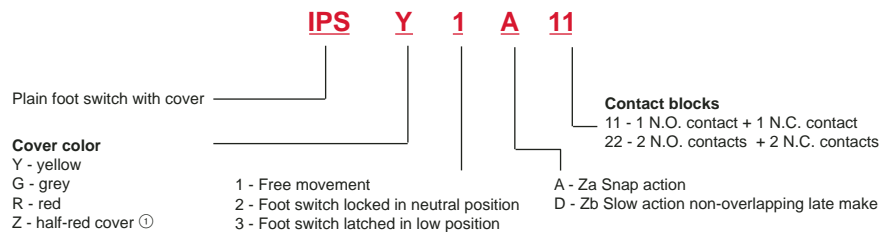
Contact blocks				Unit weight in kg	Catalog number	List price
Snap action		Non-overlapping slow action				
Za	Za	Zb	Zb	Packing 1 piece		
Free movement						
1	—	—	—	1.100	IPS★1A11	\$ 76
—	—	1	—	1.100	IPS★1D11	76
—	1 + 1	—	—	1.100	IPS★1A22	88
—	—	—	1 + 1	1.100	IPS★1D22	88
Locked in neutral position						
1	—	—	—	1.100	IPS★2A11	83
—	—	1	—	1.100	IPS★2D11	83
—	1 + 1	—	—	1.100	IPS★2A22	91
—	—	—	1 + 1	1.100	IPS★2D22	91
Latched in low position						
1	—	—	—	1.100	IPS★3A11	81
—	—	1	—	1.100	IPS★3D11	81
—	1 + 1	—	—	1.100	IPS★3A22	93
—	—	—	1 + 1	1.100	IPS★3D22	93
Free movement foot switch with half-red cover						
1	—	—	—	0.800	IPSZ1A11	85
—	—	1	—	0.800	IPSZ1D11	85
—	1 + 1	—	—	0.800	IPSZ1A22	97
—	—	—	1 + 1	0.800	IPSZ1D22	97
Foot switch latched in low position with half-red cover						
1	—	—	—	0.800	IPSZ3A11	90
—	—	1	—	0.800	IPSZ3D11	90
—	1 + 1	—	—	0.800	IPSZ3A22	102
—	—	—	1 + 1	0.800	IPSZ3D22	102

Color code

To select a foot switch color, substitute the appropriate color code for the ★ in the catalog number

Yellow	Y
Grey	G
Red	R

Catalog number explanation



① Incompatible with locked in neutral position function.

Components

Double Insulation - Protection Cover in ABS - IP65



⊕ "N.C." contact with positive opening operation.



IPSXG



IPSXZ



IPSXCA11



IPSXCD11

Contact blocks



B11



D11



C11

Protection cover for foot switch

Grey cover

Yellow cover

Red cover

Half red cover

Contact block for IPS... foot switches

1NC & 1NO (Za) snap action

1 — —

1NC & 1NO (Zb) slow action non-overlapping late make

— 1 —

Positive opening operation

Catalog number

List price

Positive opening operation	Catalog number	List price
—	IPSXG	\$ 28
—	IPSXY	
—	IPSXR	
—	IPSXZ	
⊕	IPSXCA11	17
⊕	IPSXCD11	17

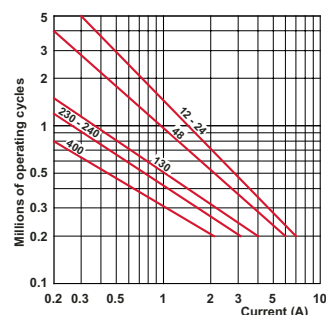
General technical data

		Mini foot switch	Foot switch with cover
Standards		IEC 1058-1	IEC 947-5-1
Certifications & Approvals		—	UL - CSA - BG
Air temperature near the device	°C	- 10 ... + 70	- 10 ... + 70
- during operation	°C	- 25 ... + 80	- 30 ... + 80
- for storage			
Climatic withstand		—	according to IEC 68-2-3 and salty mist according to IEC 68-2-11
Shock withstand (according to IEC 68-2-27 and EN 60 068-2-27)	g	—	50g (1/2 sinusoidal shock for 11 ms) no change in contact position
Degree of protection (according to IEC 529 and EN 60 529)		IP 40	IP 65
Actuation torque	N.m	1.2	0.25
Operating angle	Degree	2 to 4	15
Cable inlet		Cable guide ø min. 6mm; ø max. 8.5 mm	Pg 16

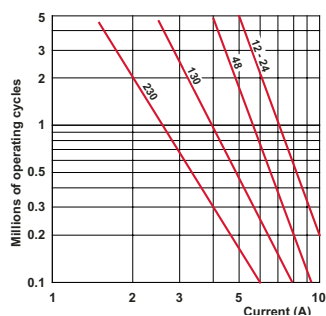
Electrical data

Rated insulation voltage U_i	V	250	500 (according to IEC 947-1 and EN 60-947-1) Degree of pollution 3
Rated impulse withstand voltage U_{imp} (according to IEC 947-1 and EN 60 947-1)	kV	1	6
Conventional free air thermal current I_{th} ($q < 40$ °C)	A	15	10 (according to IEC 947-1)
Short-circuit protection $U_g < 500$ V a.c. - gG (gl) type fuses	A	10	10
Rated operational current	A	3 (250 V a.c.) 0.06 (230 V d.c.)	A 600 (according to UL 508 and CSA C22-2 n° 14) Q 600 (according to UL 508 and CSA C22-2 n° 14)
AC-15 acc. to IEC 947-5-1	24 V A 130 V A 230 V A 240 V A 400 V A	— — — — —	10 5.5 3.1 3 1.8
DC-13 acc. to IEC 947-5-1	24 V A 110 V A 250 V A	— — —	2.8 0.6 0.27
Resistance between contacts	mΩ	30	25
Connecting terminals		M3 x 0.5 screw with Philips head no. 1 and washer	M3.5 (+, -) screw with Philips head no. 1 with cable clamp
Positive opening operation (according to IEC 947-5-1)		—	
Connecting capacity	1 or 2 x mm ²	—	0.5 – 2.5
Terminal marking		(Refer to contact blocks page 66)	According to EN 50 013
Mechanical durability	Millions of operations	10	30
Electrical durability	Operations	100,000	According to IEC 947-5-1, utilization categories AC-15 and DC-13 (Load factor of 0.5 according to curves below)

AC-15 — Snap action



AC-15 — Slow action



DC-13		Snap action	Slow action
		Power breaking for a durability of 5 million operating cycles	
Voltage	24 V	9.5 W	12 W
Voltage	48 V	6.8 W	9 W
Voltage	110 V	3.6 W	6 W

Technical data & approximate dimensions

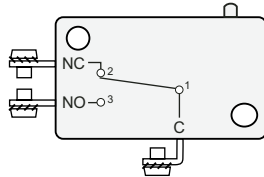
Mini-footswitches

Foot switches

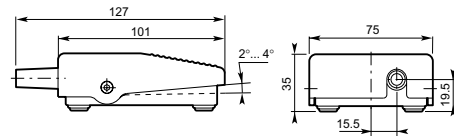
IPM Mini foot switches

Base color		Yellow cover	Grey cover	Black cover	Red cover
Black base	Catalog number	IPM1Y	IPM1G	IPM1B	IPM1R
Grey base	Catalog number	IPM2Y	IPM2G	IPM2B	IPM2R
Weight (packing per unit)	kg	0.130	0.130	0.130	0.130

N.O. + N.C. Contact block



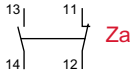
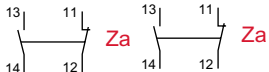
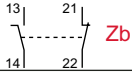
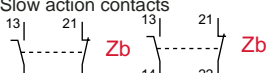
Dimensions (mm)



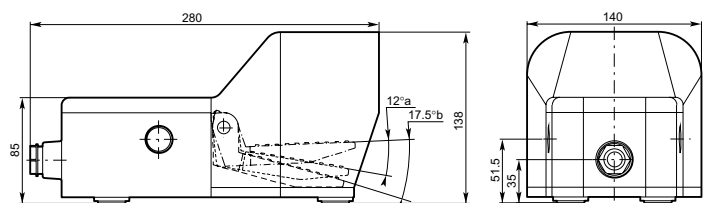
Technical data & approximate dimensions

Foot switches with covers

IPS Foot switches

		Free movement	Locked in neutral position	Latched in low position
Snap action contacts	Catalog number	IPS1A11	IPS2A11	IPS3A11
	⊖ (Positive opening operation of the N.C. contact)	⊖	⊖	⊖
Snap action contacts	Catalog number	IPS1A22	IPS2A22	IPS3A22
	⊖ (Positive opening operation of the N.C. contact)	⊖	⊖	⊖
Non-overlapping Slow action contacts	Catalog number	IPS1D11	IPS2D11	IPS3D11
	⊖ (Positive opening operation of the N.C. contact)	⊖	⊖	⊖
Non-overlapping Slow action contacts	Catalog number	IPS1D22	IPS2D22	IPS3D22
	⊖ (Positive opening operation of the N.C. contact)	⊖	⊖	⊖
Weight (packing per unit)	kg	1.10	1.10	1.10

Dimensions (mm)



Plain foot switch
a = pre-travel
b = total travel